

# Work Order ID 106627

Thursday, October 17, 2013 2:14:44 PM

**\*106627\***

Page 1

Item ID: D350-636-013 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.  
 Start Date: 9/11/2013 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 9/12/2013 Req'd Qty: 1.00 **\*1\*** Customer: CERAH01  
 Reference: RMA RA111580 - RETURN

Approvals: Process Plan: *mf.* Date: 13-10-17 Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2750-043	G

100 0.00

**\*100\***

QC  
Quality Control

Memo  
INSPECT RA 111580  
D350-636-013 X 1 B100581 CHG 006  
TUBE IS ACCEPTABLE

0.00 DAS  
16  
9-89

13/10/10

TUBE HAS SOME MINOR TOUCH UPS TO BE DONE

KIT IS COMPLETE  
NEEDS NEW PAPERWORK AND LABELS

110 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00

**\*110\***

Powdercoat  
Powder Coating

Memo  
TOUCH UP WHERE NECESSARY

0.00

13-10-27



# Work Order ID 106627

\*106627\*

Page 2

Thursday, October 17, 2013 2:14:44 PM

Item ID: D350-636-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 9/11/2013 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 9/12/2013 Req'd Qty: 1.00 \*1\*

Customer: CERAH01

Reference: RMA RA111580

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC3- Inspect Part Finish	0.00				1			DAS 05 13-11-01
*120*									
QC	Memo	0.00							
Quality Control	ID AND STOCK NEW BATCH NUMBER @ CHG 006								
130	QC4- 100% Inspect kits for completeness	0.00				1			
*130*									
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: <u>072</u>	0.00							
*140*									
Packaging	Memo	0.00							
Packaging	ID AND STOCK UNDER NEW BATCH NUMBER AT CHANGE 006								

DAS  
6  
9-89

DAS  
31  
9-89

13/11/14

**Work Order ID 106627****\*106627\***

Page 3

Thursday, October 17, 2013 2:14:44 PM

Item ID: D350-636-013

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 9/11/2013 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 9/12/2013 Req'd Qty: 1.00 **\*1\***

Customer: CERAH01

Reference: RMA RA111580

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

150

QC21- Final Inspection - Work Order Release

0.00

**\*150\***

QC

Memo

0.00

Quality Control

*Handwritten:* DJ/Rm 13/11/07.*Handwritten:* MC  
13-11-15

# Picklist Print

Thursday, October 17, 2013 2:14:43 PM

Page 1

Work Order ID: 106627

Parent Item: D350-636-013

Start Date: 9/11/2013

Required Date: 9/12/2013

Parent Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H02.09.25Rearranged procedure steps KJ  
IPP rev I 06.03.30 Per rev. D dwg EC IPP REV:K AS PER REV F JLM  
13-08-22 VERIFIED BY :DD  
IPP Rev:J 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC  
IPP Rev:K 08-09-23 revF as per dwg DD verified by:ec IPP Rev:L 10.06.22 revise seq110  
DD verf:EC IPP Rev:M 10.10.01 as per IIN revH DD verf:EC IPP  
REV:N 13.08.27 PER ECN13-594 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-636-013		Manufactured	No				Each	8.0000		1			
--------------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Location	Loc Qty	Loc Code
FG	2	
100579	1	
105714	1	
105846	1	
87013	1	
FG072	4	
103289	1	
104443	1	
104827	1	
95530	1	

1 x 100581-  
ME  
13-11-04

# RA 111580

## D350-636-014/-013

Received @ Dart August 26<sup>th</sup>, 2013  
Inspected @ Dart September 10<sup>th</sup>, 2013

CUSTOMER: ERA HELICOPTERS LLC  
CUSTOMER CONTACT: HOWARD MOORE  
SHIPPED FROM: LAKE CHARLES LA, USA

### Instructions for RA 111580 D350-636-013 B100581 CHG006

# 106637

- Forward Bend = 1.0° inboard
- Needs engineering approval for restocking
- Tube has some minor touchups to be done before restocking (if approved)
- Kit is complete (if tube is not approved return to stock under original Batch #'s)
- If approved needs all new labels and paper works
- Work order is needed for no matter if approved or to be scraped

### Instructions for RA 111580 D350-636-014 B101849 CHG006

# 106628

- Forward Bend = 1.5° outboard
- Needs engineering approval for restocking
- Tube has some minor touchups to be done before restocking (if approved)
- Kit is complete (if tube is not approved return to stock under original Batch #'s)
- If approved needs all new labels and paper works
- Work order is needed for no matter if approved or to be scraped

Time Estimate = DEPENDS ON ENGINEERING APPROVAL

Departments Required: Stores (if approved)

Pictures Attached = NO

QTY INSPECTED = x1 D350-636-013 B100581 CHG006  
x1 D350-636-014 B101849 CHG006

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**